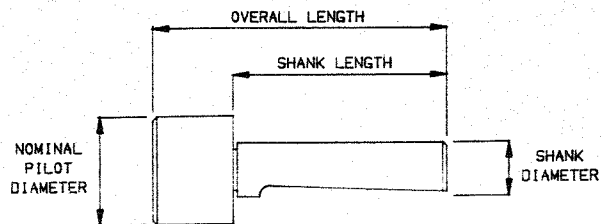


DRAWING N°
TDS-67

SH. 2 MOD.



NOMINAL PILOT DIAMETER	INTERNAL PRODUCT CODE	FOR USE ON COUNTERBORE	OVERALL LENGTH	SHANK DIAMETER	SHANK LENGTH	APPROX WEIGHT
9mm	25C8P	M8 T	27mm	4mm	20mm	7g
11mm	25C10P	M10 T	31mm	5mm	23mm	15g
14mm	25C12P	M12 T	33mm	5mm	23mm	20g
16mm	25C14P	M14 T	36mm	6mm	28mm	25g
18mm	25C16P	M16 T	44mm	8mm	32mm	60g
20mm	25C18P	M18 T	44mm	8mm	32mm	60g
22mm	25C20P	M20 T	55mm	10mm	40mm	80g
24mm	25C22P	M22 T	55mm	10mm	40mm	85g
26mm	25C24P	M24 T	58mm	10mm	40mm	90g

MOD NO	MOD NOTE REF N°	DATE OF MOD

MATERIAL
BM2 HSS

FINISH

REMARKS

TO STANDARD
DIN 1868

THIS DRAWING IS FOR
CUSTOMER COMMUNICATION &
CATALOGUE DATA ONLY

DATE	27-09-96	CATALOGUE REF.
DRAWN	D.SADLER	
CHECK ^o	AK	
DO NOT SCALE		

TITLE <u>STANDARD PILOTS FOR HSS COUNTERBORES</u> <u>WITH MORSE TAPER SHANK.</u>		
COMPUTER FILENAME :		DRAWING N° TDS-67
G & J HALL Ltd.		SH. 2 MOD.