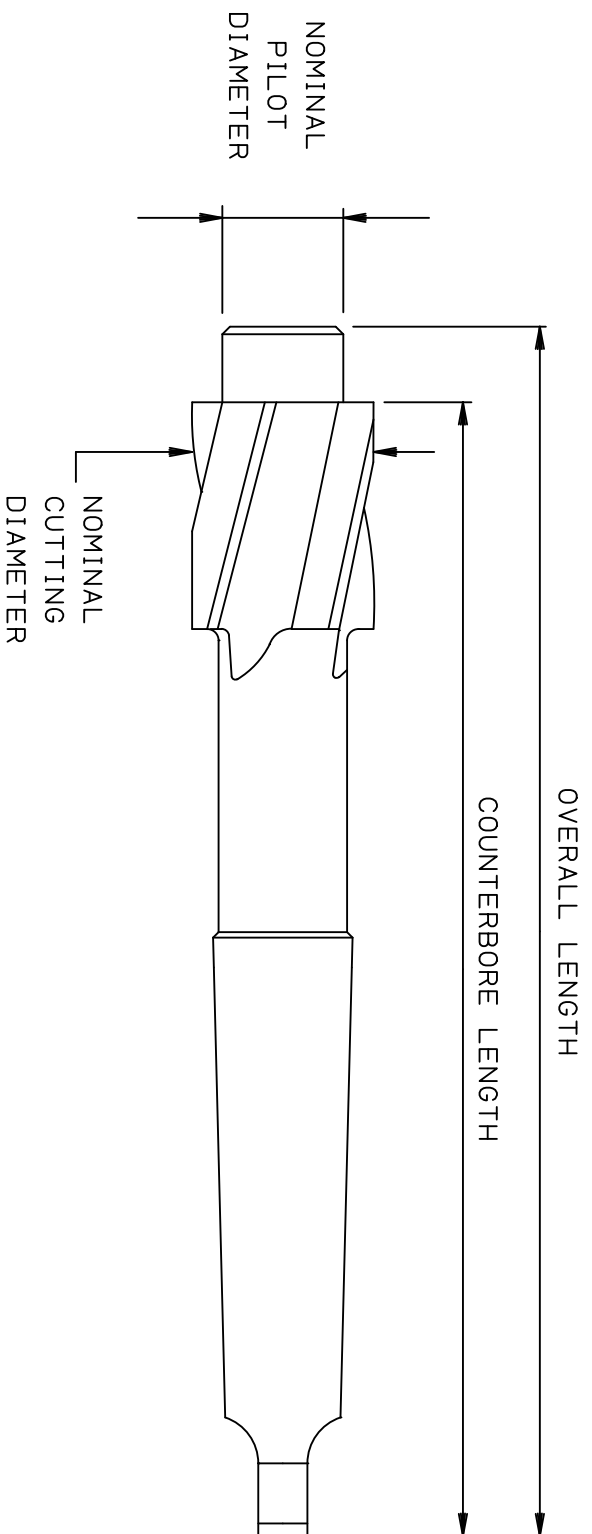


DRAWING N ^o TDS-67	
SH ^T . 1	MOD. A



TO SUIT CAPSCREW TOOL REF	INTERNAL PRODUCT CODE			NOMINAL CUTTING DIAMETER	No OF FLUTES	COUNTER-BORE LENGTH	OVERALL LENGTH	MORSE TAPER SHANK No	NOMINAL PILOT DIAMETER	APPROX WEIGHT	
	C/BORE ONLY	PILOT ONLY	ASSY							COUNTERBORE ONLY	ASSEMBLED COUNTERBORE
M8 T	25C8	25C8P	25C8T	15mm	3	132mm	139mm	2	9mm	173g	180g
M10 T	25C10	25C10P	25C10T	18mm	3	140mm	148mm	2	11mm	205g	220g
M12 T	25C12	25C12P	25C12T	20mm	3	140mm	150mm	2	14mm	220g	240g
M14 T	25C14	25C14P	25C14T	24mm	3	150mm	160mm	2	16mm	245g	270g
M16 T	25C16	25C16P	25C16T	26mm	3	180mm	192mm	3	18mm	460g	520g
M18 T	25C18	25C18P	25C18T	30mm	3	180mm	192mm	3	20mm	490g	550g
M20 T	25C20	25C20P	25C20T	33mm	3	190mm	205mm	3	22mm	540g	620g
M22 T	25C22	25C22P	25C22T	36mm	3	190mm	205mm	3	24mm	575g	660g
M24 T	25C24	25C24P	25C24T	40mm	3	190mm	208mm	3	26mm	630g	720g

FOR DETAILS OF STANDARD PILOTS SEE DRAWING TDS-67 SHEET 2

MOD No	MOD NOTE REF No	DATE OF MOD
A	MOD 1710	26-09-96

MATERIAL
BM2 HSS
PILOT & COUNTERBORE

FINISH
BLUE ALL OVER EXCEPT FOR GROUND SHANK & PILOT DIA. FLUTE FACE, END TEETH AND CUTTING LANDS.

REMARKS
TO STANDARDS
BS 328 PART 5 /ISO
DIN 375 /1868

THIS DRAWING IS FOR CUSTOMER COMMUNICATION & CATALOGUE DATA ONLY

DATE	20-6-91	CATALOGUE REF.
DRAWN	K.JACKSON	SEE TOOL NO IN TABLE
CHECK ^D	A.KELSEY	

DO NOT SCALE

TITLE HSS COUNTERBORES WITH MORSE TAPER SHANK AND DETACHABLE PILOT	
COMPUTER FILENAME :	TDS67S1
G & J HALL Ltd.	
DRAWING N ^o TDS-67	SH ^T . 1 MOD. A