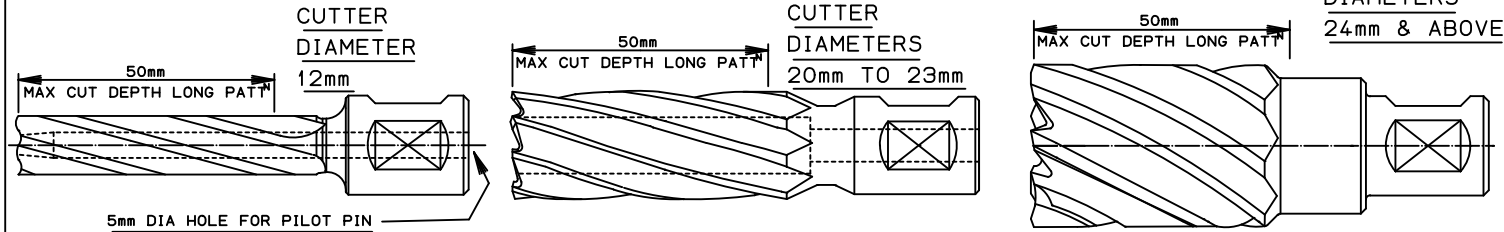
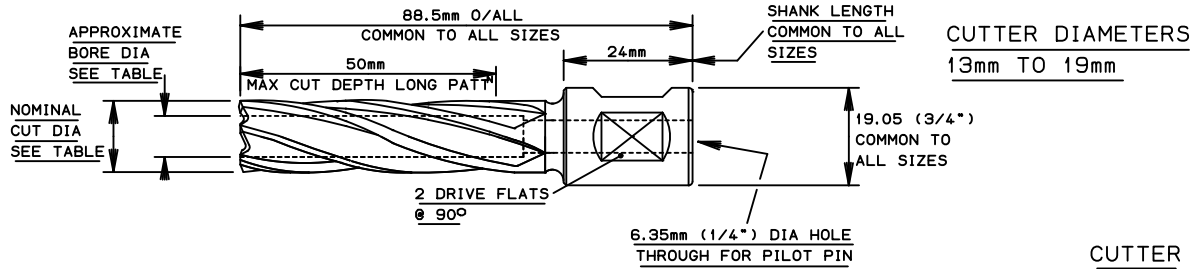


DRAWING N°
TDS-209

SH ^T 2	MOD. C
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CUTTER DIA NOMINAL	INTERNAL PRODUCT CODE	NUMBER OF FLUTES	BORE DIAMETER (REF)	APPROX WEIGHT (grammes)
12mm	20ABM12	4	4.5mm	68g
13mm	20ABM13	4	7mm	80g
14mm	20ABM14	4	7mm	84g
15mm	20ABM15	4	7mm	88g
16mm	20ABM16	5	8mm	92g
17mm	20ABM17	5	8mm	104g
18mm	20ABM18	5	8mm	108g
19mm	20ABM19	5	9mm	120g
20mm	20ABM20	6	10mm	120g
21mm	20ABM21	6	11mm	120g
22mm	20ABM22	6	12mm	124g
23mm	20ABM23	6	13mm	125g
24mm	20ABM24	6	14mm	130g
25mm	20ABM25	6	15mm	136g
26mm	20ABM26	8	16mm	148g
27mm	20ABM27	8	17mm	153g
28mm	20ABM28	8	18mm	156g
29mm	20ABM29	8	19mm	164g
30mm	20ABM30	8	20mm	172g
31mm	20ABM31	8	21mm	180g
32mm	20ABM32	8	22mm	180g
33mm	20ABM33	8	23mm	180g
34mm	20ABM34	8	24mm	200g
35mm	20ABM35	8	25mm	200g
36mm	20ABM36	10	26mm	220g
37mm	20ABM37	10	27mm	220g
38mm	20ABM38	10	28mm	227g
39mm	20ABM39	10	29mm	240g
40mm	20ABM40	10	30mm	240g

CUTTER DIA NOMINAL	INTERNAL PRODUCT CODE	NUMBER OF FLUTES	BORE DIAMETER (REF)	APPROX WEIGHT (grammes)
41mm	20ABM41	10	31mm	260g
42mm	20ABM42	10	32mm	260g
43mm	20ABM43	10	33mm	280g
44mm	20ABM44	10	34mm	280g
45mm	20ABM45	10	35mm	300g
46mm	20ABM46	12	36mm	300g
47mm	20ABM47	12	37mm	320g
48mm	20ABM48	12	38mm	320g
49mm	20ABM49	12	39mm	330g
50mm	20ABM50	12	40mm	340g
51mm	20ABM51	12	41mm	340g
52mm	20ABM52	12	42mm	360g
53mm	20ABM53	12	43mm	380g
54mm	20ABM54	12	44mm	380g
55mm	20ABM55	12	45mm	380g
56mm	20ABM56	14	46mm	400g
57mm	20ABM57	14	47mm	400g
58mm	20ABM58	14	48mm	410g
59mm	20ABM59	14	49mm	420g
60mm	20ABM60	14	50mm	420g
61mm	20ABM61	14	51mm	440g
62mm	20ABM62	14	52mm	450g
63mm	20ABM63	14	53mm	450g
64mm	20ABM64	14	54mm	460g
65mm	20ABM65	16	55mm	460g

MOD N°	MOD NOTE REF N°	DATE OF MOD
A	MOD 1855	24-01-02
B	MOD 1977	09-09-04 MA
C	MOD 2070	11-04-07

MATERIAL
BM2 HIGH SPEED STEEL

FINISH
SEE DRG TDS-219

REMARKS

THIS DRAWING IS FOR CUSTOMER COMMUNICATION & CATALOGUE DATA ONLY

DATE	24-01-02	CATALOGUE REF. SEE TOOL DIA
DRAWN	G. WINNARD	
CHECK ^D		
DO NOT SCALE		

TITLE M2 POWERBOR HIGH SPEED STEEL LONG PATTERN CUTTERS METRIC - CUTTER RANGE 12mm - 65mm

COMPUTER FILENAME : TDS290S2	DRAWING N° TDS-209
G & J HALL Ltd.	SH ^T 2 MOD. C

LONG PATTERN CUTTERS (50mm : 2" CUT DEPTH)