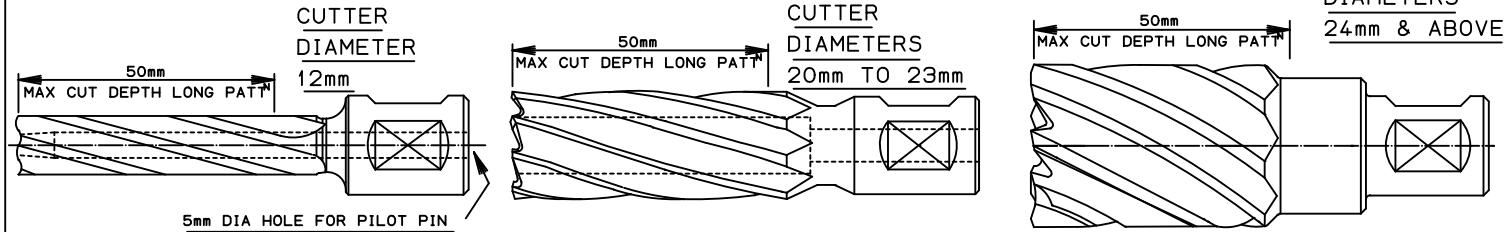
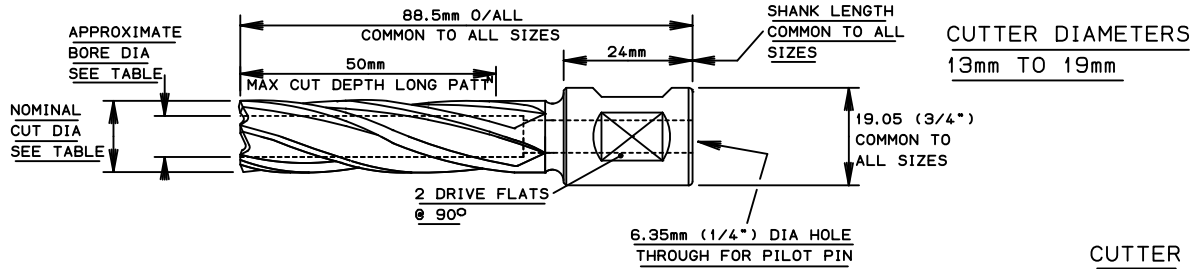


DRAWING N°
TDS-209

SH^T. 4 MOD. C



CUTTER DIA NOMINAL	INTERNAL PRODUCT CODE	NUMBER OF FLUTES	BORE DIAMETER (REF)	APPROX WEIGHT (grammes)
12mm	20BBM12	4	4.5mm	68g
13mm	20BBM13	4	7mm	80g
14mm	20BBM14	4	7mm	84g
15mm	20BBM15	4	7mm	88g
16mm	20BBM16	5	8mm	92g
17mm	20BBM17	5	8mm	104g
18mm	20BBM18	5	8mm	108g
19mm	20BBM19	5	9mm	120g
20mm	20BBM20	6	10mm	120g
21mm	20BBM21	6	11mm	120g
22mm	20BBM22	6	12mm	124g
23mm	20BBM23	6	13mm	125g
24mm	20BBM24	6	14mm	130g
25mm	20BBM25	6	15mm	136g
26mm	20BBM26	8	16mm	148g
27mm	20BBM27	8	17mm	153g
28mm	20BBM28	8	18mm	156g
29mm	20BBM29	8	19mm	164g
30mm	20BBM30	8	20mm	172g
31mm	20BBM31	8	21mm	180g
32mm	20BBM32	8	22mm	180g
33mm	20BBM33	8	23mm	180g
34mm	20BBM34	8	24mm	200g
35mm	20BBM35	8	25mm	200g
36mm	20BBM36	10	26mm	220g
37mm	20BBM37	10	27mm	220g
38mm	20BBM38	10	28mm	230g
39mm	20BBM39	10	29mm	240g
40mm	20BBM40	10	30mm	240g

CUTTER DIA NOMINAL	INTERNAL PRODUCT CODE	NUMBER OF FLUTES	BORE DIAMETER (REF)	APPROX WEIGHT (grammes)
41mm	20BBM41	10	31mm	260g
42mm	20BBM42	10	32mm	280g
43mm	20BBM43	10	33mm	280g
44mm	20BBM44	10	34mm	300g
45mm	20BBM45	10	35mm	300g
46mm	20BBM46	12	36mm	320g
47mm	20BBM47	12	37mm	320g
48mm	20BBM48	12	38mm	320g
49mm	20BBM49	12	39mm	340g
50mm	20BBM50	12	40mm	340g
51mm	20BBM51	12	41mm	340g
52mm	20BBM52	12	42mm	360g
53mm	20BBM53	12	43mm	380g
54mm	20BBM54	12	44mm	380g
55mm	20BBM55	12	45mm	380g
56mm	20BBM56	14	46mm	400g
57mm	20BBM57	14	47mm	400g
58mm	20BBM58	14	48mm	410g
59mm	20BBM59	14	49mm	420g
60mm	20BBM60	14	50mm	420g
61mm	20BBM61	14	51mm	440g
62mm	20BBM62	14	52mm	450g
63mm	20BBM63	14	53mm	450g
64mm	20BBM64	14	54mm	460g
65mm	20BBM65	16	55mm	480g

MOD N°	MOD NOTE REF N°	DATE OF MOD
A	MOD 1855	24-01-02
B	MOD 1977	09-09-04 MA
C	MOD 2070	11-04-07

MATERIAL
BM42 HIGH SPEED STEEL

FINISH
SEE DRG TDS-219

REMARKS

THIS DRAWING IS FOR CUSTOMER COMMUNICATION & CATALOGUE DATA ONLY

DATE	24-01-02	CATALOGUE REF. SEE TOOL DIA
DRAWN	G. WINNARD	
CHECK ^D		
DO NOT SCALE		

TITLE M42 POWERBOR PREMIUM COBALT HIGH SPEED STEEL
LONG PATTERN CUTTERS, METRIC - CUTTER RANGE 12mm - 65mm

COMPUTER FILENAME : TDS290S4	DRAWING N° TDS-209
G & J HALL Ltd.	SH ^T . 4 MOD. C

LONG PATTERN CUTTERS (50mm : 2" CUT DEPTH)