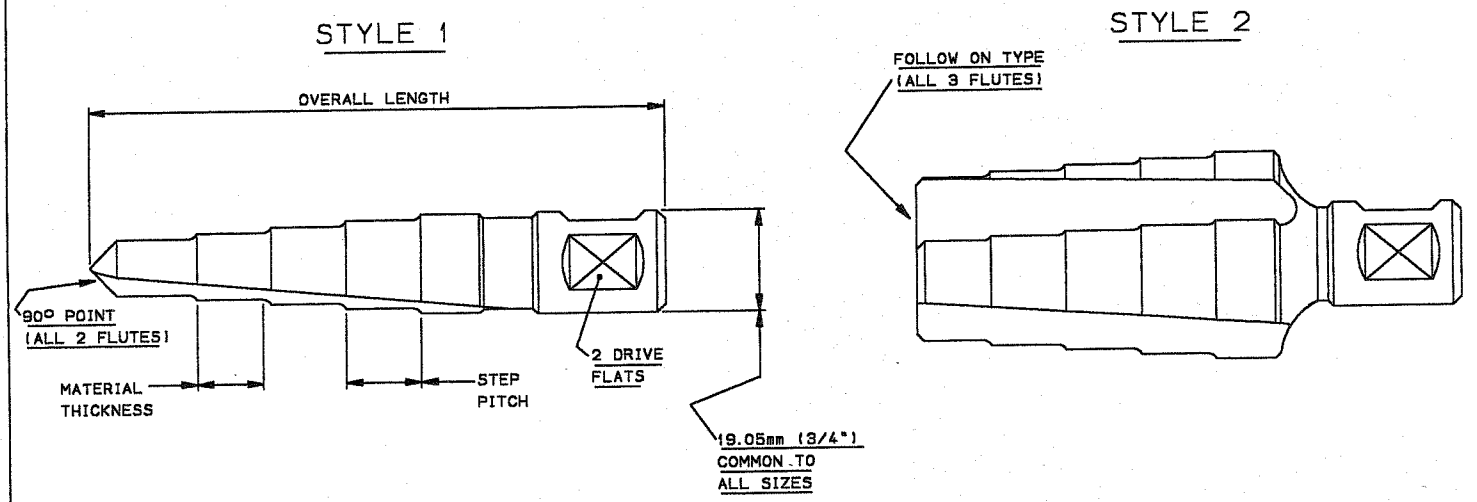


DRAWING N°
TDS-225

SH ^T : 1	MOD.
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MOD N°	MOD NOTE REF N°	DATE OF MOD
	ISSUE MOD 2027	10-11-05



MATERIAL

FINISH

REMARKS

TOOL No	INTERNAL PRODUCT CODE	STYLE	NUMBER OF STEPS	NOMINAL STEP DIAMETERS	MAXIMUM MATERIAL THICKNESS	STEP PITCH	STEP INCREMENT	OVERALL LENGTH	SHANK LENGTH	No OF FLUTES	APPROX WEIGHT
IPSD 3156	19X5/16E5	1	5	5/16", 3/8", 7/16", 1/2" AND 9/16"	12mm	14mm	1/16"	107mm	24mm	2	
IPSD 3863	19X3/8E5	1	5	3/8", 7/16", 1/2", 9/16" AND 5/8"	12mm	14mm	1/16"	108mm	24mm	2	120g
IPSD 6994	19X11/16E5	1	5	11/16", 3/4", 13/16", 7/8" AND 15/16"	12mm	14mm	1/16"	112mm	24mm	2	200g
IPSD 1019	19X1E5	2	5	1", 1.1/16", 1.1/8", 1.3/16" AND 1.1/4"	12mm	14mm	1/16"	105mm	24mm	3	360g
IPSD 1316	19X1.5/16E5	2	5	1.5/16", 1.3/8", 1.7/16", 1.1/2" AND 1.9/16"	12mm	14mm	1/16"	105mm	24mm	3	
IPSD 1619	19X1.5/8E5	2	5	1.5/8", 1.11/16", 1.3/4", 1.13/16", AND 1.7/8"	12mm	14mm	1/16"	105mm	24mm	3	
IPSD 1922	19X1.15/16E5	2	5	1.15/16", 2", 2.1/16", 2.1/8" AND 2.3/16"	12mm	14mm	1/16"	105mm	24mm	3	

THIS DRAWING IS FOR CUSTOMER COMMUNICATION & CATALOGUE DATA ONLY

DATE	26-04-05	CATALOGUE REF.
DRAWN	M.ALLAN	
CHECK ^D		
DO NOT SCALE		

IMPERIAL POWERBOR STEP DRILL
5 STEPS - 12mm MAX MATERIAL THICKNESS

TITLE IMPERIAL POWERBOR STEP DRILL - 5 STEP RANGE	
COMPUTER FILENAME : TDS22551	DRAWING N° TDS-225
G & J HALL Ltd.	SH ^T : 1 MOD.