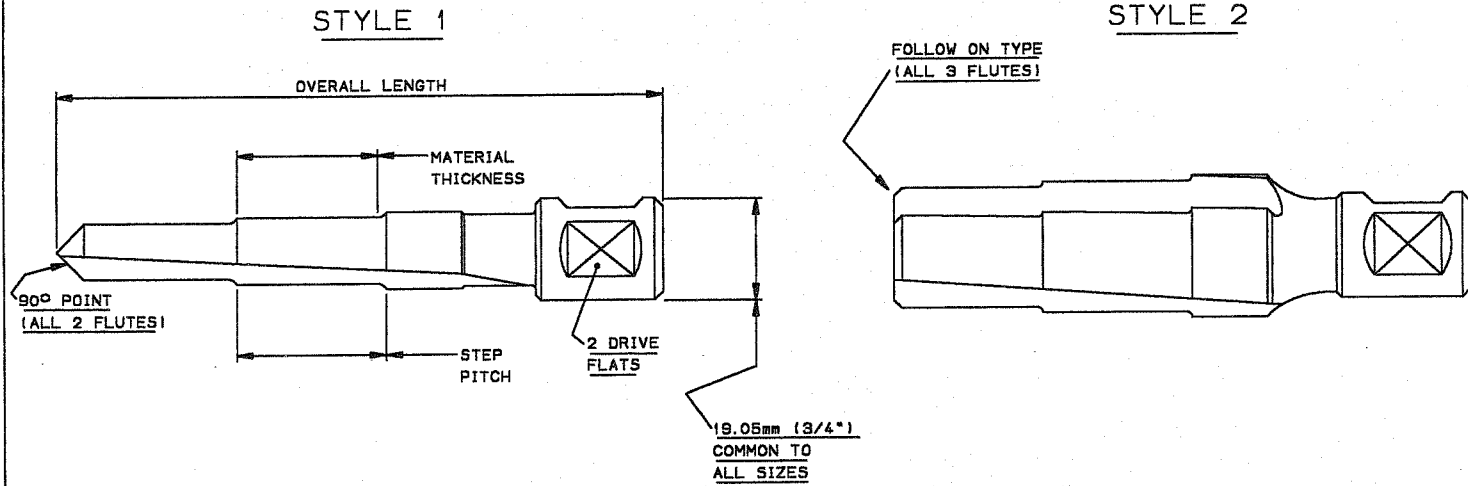


DRAWING N <sup>o</sup> TDS-225	
SH <sup>T</sup> 2	MOD.

MOD NO	MOD NOTE REF N <sup>o</sup>	DATE OF MOD
	ISSUE MOD 2027	10-11-05



MATERIAL

FINISH

REMARKS

TOOL No	INTERNAL PRODUCT CODE	STYLE	NUMBER OF STEPS	NOMINAL STEP DIAMETERS	MAXIMUM MATERIAL THICKNESS	STEP PITCH	STEP INCREMENT	OVERALL LENGTH	SHANK LENGTH	No OF FLUTES	APPROX WEIGHT
IPSD 4456	19X7/16E3	1	3	7/16", 1/2" AND 9/16"	25mm	28mm	1/16"	115mm	24mm	2	120g
IPSD 6375	19X5/8E3	1	3	5/8", 11/16", AND 3/4"	25mm	28mm	1/16"	116mm	24mm	2	180g
IPSD 8194	19X13/16E3	2	3	13/16", 7/8" AND 15/16"	25mm	28mm	1/16"	110mm	24mm	3	240g
IPSD 1011	19X1E3	2	3	1", 1.1/16" AND 1.1/8"	25mm	28mm	1/16"	110mm	24mm	3	340g
IPSD 1213	19X1.3/16E3	2	3	1.3/16", 1.1/4" AND 1.5/16"	25mm	28mm	1/16"	110mm	24mm	3	
IPSD 1415	19X1.3/8E3	2	3	1.3/8", 1.7/16" AND 1.1/2"	25mm	28mm	1/16"	110mm	24mm	3	
IPSD 1617	19X1.9/16E3	2	3	1.9/16", 1.5/8" AND 1.11/16"	25mm	28mm	1/16"	110mm	24mm	3	
IPSD 1819	19X1.3/4E3	2	3	1.3/4", 1.13/16" AND 1.7/8"	25mm	28mm	1/16"	110mm	24mm	3	
IPSD 1921	19X1.15/16E3	2	3	1.15/16", 2", AND 2.1/16"	25mm	28mm	1/16"	110mm	24mm	3	

THIS DRAWING IS FOR CUSTOMER COMMUNICATION & CATALOGUE DATA ONLY

DATE	26-04-05	CATALOGUE REF.
DRAWN	M.ALLAN	
CHECK <sup>o</sup>		
DO NOT SCALE		

**IMPERIAL POWERBOR STEP DRILL**  
**3 STEPS - 25mm MAX MATERIAL THICKNESS**

TITLE IMPERIAL POWERBOR STEP DRILL - 3 STEP RANGE	
COMPUTER FILENAME : TDS22552	DRAWING N <sup>o</sup> TDS-225
G & J HALL Ltd.	SH <sup>T</sup> 2 MOD.